

# **Alltek Cachet Orange**

Ready-mix plaster | Mechanized application | Indoor application

#### DESCRIPTION

Very fine white ready-mix finishing plaster.

#### USF

- · Interior plaster for walls and ceilings on all common substrates.
- . Can be used on Alltek Cachet Bleu or Alltek Cachet Rouge before painting for high-quality, meticulous work.
- · Smooth finish after smoothing and sanding.

# TECHNICAL SPECIFICATIONS

#### TYPICAL SPREADABILITY:

0.4 to 0.6 kg/m² per coat depending on the substrate's surface regularity.

#### DENSITY:

1,7 +/- 0,1 kg/l

#### SOLID CONTENT:

- . Solid content by weight: 77%
- . Solid content by volume: 62%

#### APPLICATION CONDITIONS:

- +8°C to +35°C
- . Maximum humidity 70% RH

# PACKAGING AND STORAGE

- 25 kg plastic bag with handle.
- . Shelf life of 1 year in unopened original packaging, protected from frost and excessive heat.

# **ENVIRONMENTAL INFORMATION**

- VOC content: < 1 g/L.
- Indoor Air Emission Class



### CHARACTERISTICS

- Fire classification: A2-s1, d0 according to European standard EN 13501-1.
- Classification: family III class 2 according to AFNOR standard NFT 36-005, compliant with AFNOR standard NF T 30-608.

#### PH:

8 ± 1

#### **CLEANING TOOLS:**

With water

# RECOMMENDED THICKNESSES:

- . Minimum thickness: 0.2 mm
- . Maximum thickness: 1 mm

#### DRYING:

• Approximately 12 hours depending on application thickness, temperature, ventilation, humidity, and substrate type. Sanding and covering: after complete drying.

# METHOD OF APPLICATION

#### SUBSTRATES:

- Plaster, plaster tiles, cardboard plaster boards.
- . In finishing on any surface covered with an Alltek coating.
- Wood and printed derivatives, old adhering painted backgrounds in good condition.

# PREPARATION OF SUBSTRATE:

• The supports, preparatory work, and conditions of application will be in accordance with the DTU and current standards.

#### APPLICATION TIPS:

- Spraying machine nozzle of 3 to 6 mm depending on the condition of the substrate and material used (follow the manufacturer's advice)
- . Smoothing blades of all sizes.
- . Sanding with grit P150 to P220.

#### **RECOMMENDATIONS:**

- . Ventilate the room during application and drying.
- Use clean and properly maintained PPE: gloves and eye protection designed against liquid splashes, mask during sanding operations.
- To clean tools, scrape off excess and immerse in a minimum amount of water.
- . Do not dispose of residues in the sewer. Dispose of contents/container at a hazardous or special waste collection center.
- Store protected from frost and heat.
- . Ensure adequate ventilation to remove excess humidity and speed up drying.

# **HEALTH AND SAFETY**

The safety data sheet is available on the website: https://icp-alltek.com/en-gb/ documentation/

